

### **Abstract Of The Disclosure**

The present invention is directed to a method of forming a nonwoven fabric, which exhibits a pronounced durable three-dimensional image, permitting use of the fabric in secondary carpet backing of carpet backing systems so as to reduce deformation under normal use (walking) and provide better coverage in carpet system applications. In particular, the present invention contemplates that a fabric is formed from a precursor web comprising a spunbond and/or cast scrim, which when subjected to hydroentanglement on an imaging surface, an enhanced product is achieved. By formation in this fashion, hydroentanglement of the precursor web results in a more pronounced three-dimensional image; an image that is durable to abrasion and distortion.